

Complexity based design robustness analysis

Application to mechatronic component (vehicle hatchback)

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TRANSFORMING DATA INTO INTELLIGENCE

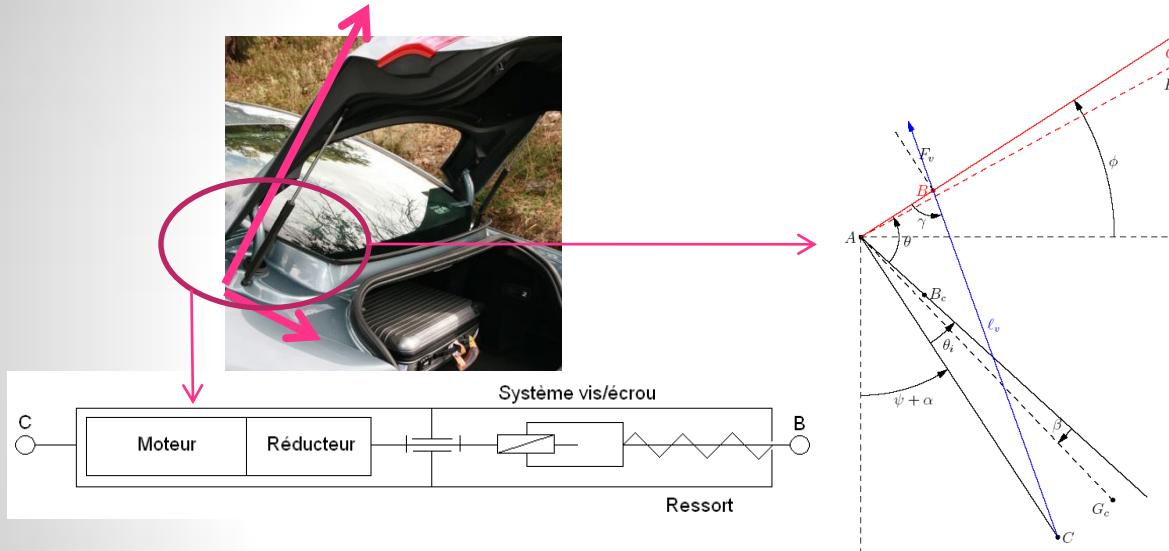
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Definitions

- Let Model be $f=f(\mathbf{A}, \mathbf{X})$
 - Let \mathbf{A} = Model parameters
 - Let \mathbf{X} = Model Variables
- Parametric analysis -> variations of \mathbf{A}
- Sensitivity analysis -> variations of \mathbf{X}
- Optimization -> best choice of $\mathbf{X} = \mathbf{X}_*$
- Model dispersion -> Stochastic analysis -> $\sim \mathbf{A}$
- Robust optimization -> best choice $\mathbf{X}_{ro} \rightarrow F(f, \sigma(\mathbf{X}, \mathbf{A}))$
- Complexity based robust optimization ?

Objectives

- Establish robustness indicators for the optimal design of electric motor



MOVEO/O2M project:
Courtesy of Valéo and
SupMéca

- Expected results:
 - Establish optimal design variables subject to given model parameters
 - Identify optimal layout solution taking into account the robustness of the solution
 - Identify impact of uncertainty in model parameters on optimal design

Criteria and constraints

- Minimize the maximum motor power needed: $\text{Min}(\text{MaxPm en W})$

- Subject to:

- cstr0 ≥ 0 (minimum lever length) $l_v^{\text{init}} \geq l_{\text{min}}$

- cstr1 ≥ 0 (maximum lever path) $l_v^{\text{max}} - l_v^{\text{init}} \leq l_v^{\text{init}} - l_{\text{mr}}$

- cstr2 ≥ 0 (Minimum spring length) $l_v^{\text{init}} - l_{\text{mr}} \geq dn + Sa$

- cstr3 ≥ 0 (Openning time) $p_v r \geq \frac{2\pi(l_v^{\text{max}} - l_v^{\text{init}})}{t_m \omega_m}$

- cstr4 ≥ 0 (Spring internal diameter) $D - d \geq 0.02$

« Optimal Design » process

- Optimization of electric hatchback motor (NLPQL)
 - Define and determine optimal design variables
 - Define criteria related to vehicle cost and performance
 - Define vehicle and environment parameters (assumed fix)
- Monte Carlo Analysis (LH)
 - Variables set to optimum
 - Variation of vehicle parameters
 - Variation of environmental parameters
- Robustness analysis
 - Identification of system fragility (complexity based robustness)

Model variables

- Variables of motor model
 - ω_m : angular velocity (tr/min)
 - $G_{ressort}$: spring shear module (Pa)
 - Lv_{min} : minimum arm length of jack (m)
 - Lmr : length of (geared) motor (m)
 - η_1 : motor efficiency (S-U)
 - η_2 : geared motor efficiency (S-U)
 - η_3 : efficiency of screw system (S-U)
 - n : Number of spring coils (S-U)
 - d : spring cable diameter (m)
 - D : mean spring diameter (m)
 - p_r : spring increment (m)
 - p_v : screw increment (m)
 - Inv_r : Transmission ratio (S-U)
- variable min/max bounds:
 - $\omega_m = 3209.09 \text{ tr/min}$ $2700 < \omega_m < 3300$
 - $G_{ressort} = 8.27575 * 10^{10} \text{ Pa}$ $8.0 * 10^{10} < G_{ressort} < 8.3 * 10^{10}$
 - $Lv_{min} = 0.20141 \text{ m}$ $0.18 < Lv_{min} < 0.22$
 - $Lmr = 0.15561 \text{ m}$ $0.135 < Lmr < 0.165$
 - $\eta_1 = 0.7525$ $0.7 < \eta_1 < 0.9$
 - $\eta_2 = 0.7626$ $0.7 < \eta_2 < 0.9$
 - $\eta_3 = 0.8475$ $0.7 < \eta_3 < 0.9$
 - $n = 48$ $40 < n < 55$
 - $d = 0.003828 \text{ m}$ $0.003 < d < 0.004$
 - $D = 0.023535 \text{ m}$ $0.022 < D < 0.03$
 - $p_r = 0.010798 \text{ m}$ $0.009 < p_r < 0.011$
 - $p_v = 0.011818 \text{ m}$ $0.006 < p_v < 0.012$
 - $Inv_r = 27$ $9 < Inv_r < 36$
- Note : Model Variables X => (assume known if not use model reduction techniques based on machine learning techniques developed by CADLM)

Model parameters

■ Vehicle parameters

- $X_a ; Z_a$: point A (axis X et Z) (m)
- $X_b ; Z_b$: point B (axis X et Z) (m)
- $X_c ; Z_c$: point C (axis X et Z) (m)
- $X_g ; Z_g$: point G (axe X et Z) (m)
- t_m : maximum opening time (s)
- θ : hatchback opening angle ($^{\circ}$)
- Masse: hatchback mass (kg)
- δ_{LB} : distance variation B1/B2 (m)
- δ_{LC} : distance variation C1/C2 (m)

• Vehicle:

- $X_a = 0.34135$ m ; $Z_a = 1.68229$ m
- $X_b = 0.44169$ m ; $Z_b = 1.59108$ m
- $X_c = 0.65209$ m ; $Z_c = 1.20849$ m
- $X_g = 0.73909$ m ; $Z_g = 1.26679$ m
- $t_m = 7.08$ s
- $\theta = 83.72^{\circ}$
- Masse = 31.9 kg
- $\delta_{LB} = 0.008601$ m
- $\delta_{LC} = 0.02$ m

■ Environnement parameters

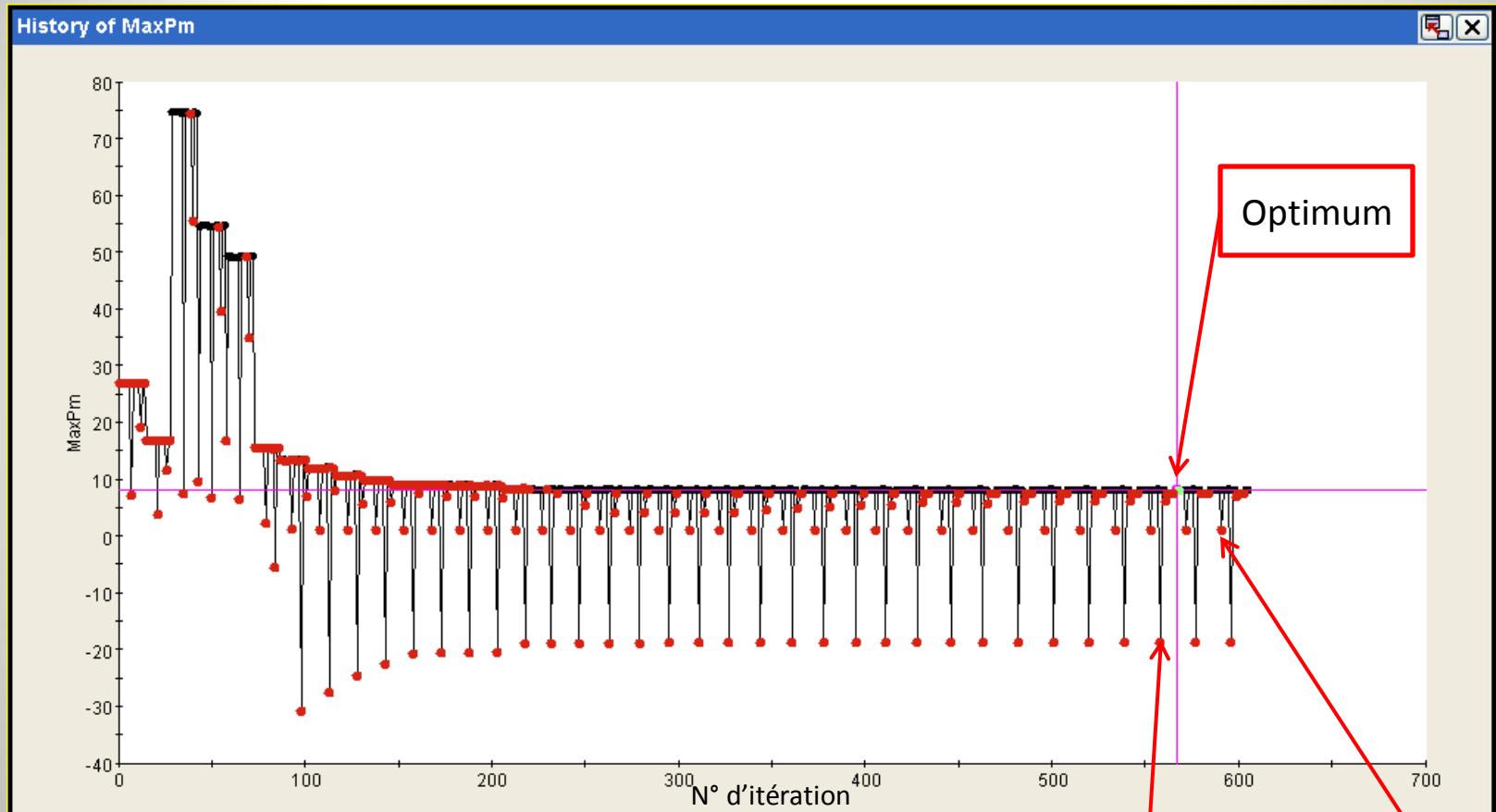
- α : angle of hatchback to horizontal ($^{\circ}$)
- g : gravity (m/s^2)

• Environnement :

- $\alpha = 0.0^{\circ}$
- $g = 9.81$ m/ s^2

Optimization process

- Minimize (MaxPm) :



Optimal layout

- System optimal variables:

- $\omega_m = 3290.71 \text{ tr/min}$
- $G_{\text{ressort}} = 8.3 \cdot 10^{10} \text{ Pa}$
- $Lv_{\min} = 0.22 \text{ m}$
- $Lmr = 0.165 \text{ m}$
- $\eta_1 = 0.8411$
- $\eta_2 = 0.84$
- $\eta_3 = 0.84$
- $n = 55$
- $d = 0.004 \text{ m}$
- $D = 0.024 \text{ m}$
- $p_r = 0.011 \text{ m}$
- $p_v = 0.00635463 \text{ m}$
- $Inv_r = 14$

- Optimal output (all constraints >0):

- **MaxPm = 8,05 (W)**
- $cstr0 = 0.228432 \text{ (m)}$
- $cstr1 = 0.108162 \text{ (m)}$
- $cstr2 = 0.0526323 \text{ (m)}$
- $cstr3 = 2.52733E-6 \text{ (m)}$
- $cstr4 = 4.85723E-17 \text{ (m)}$

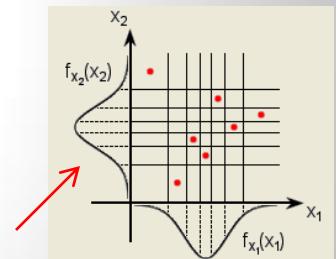
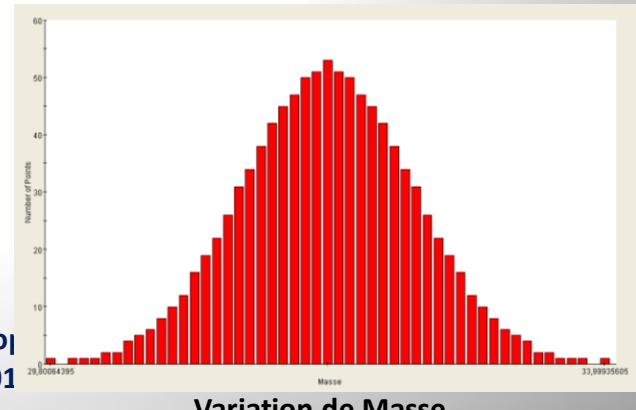
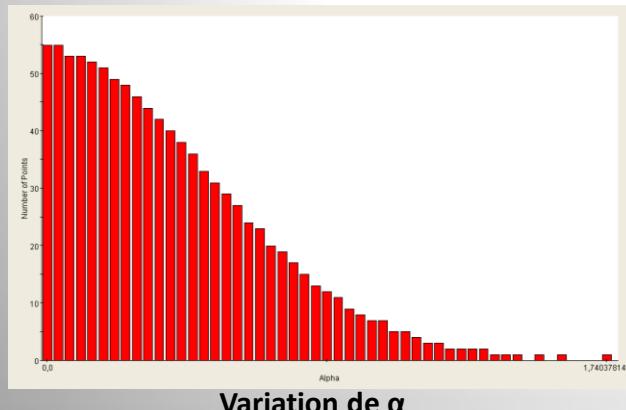
- Iterations: **605**

Analyse Monte Carlo

- « Destabilize » system around optimal
- Assume normal distribution of model parameters around given bounds:

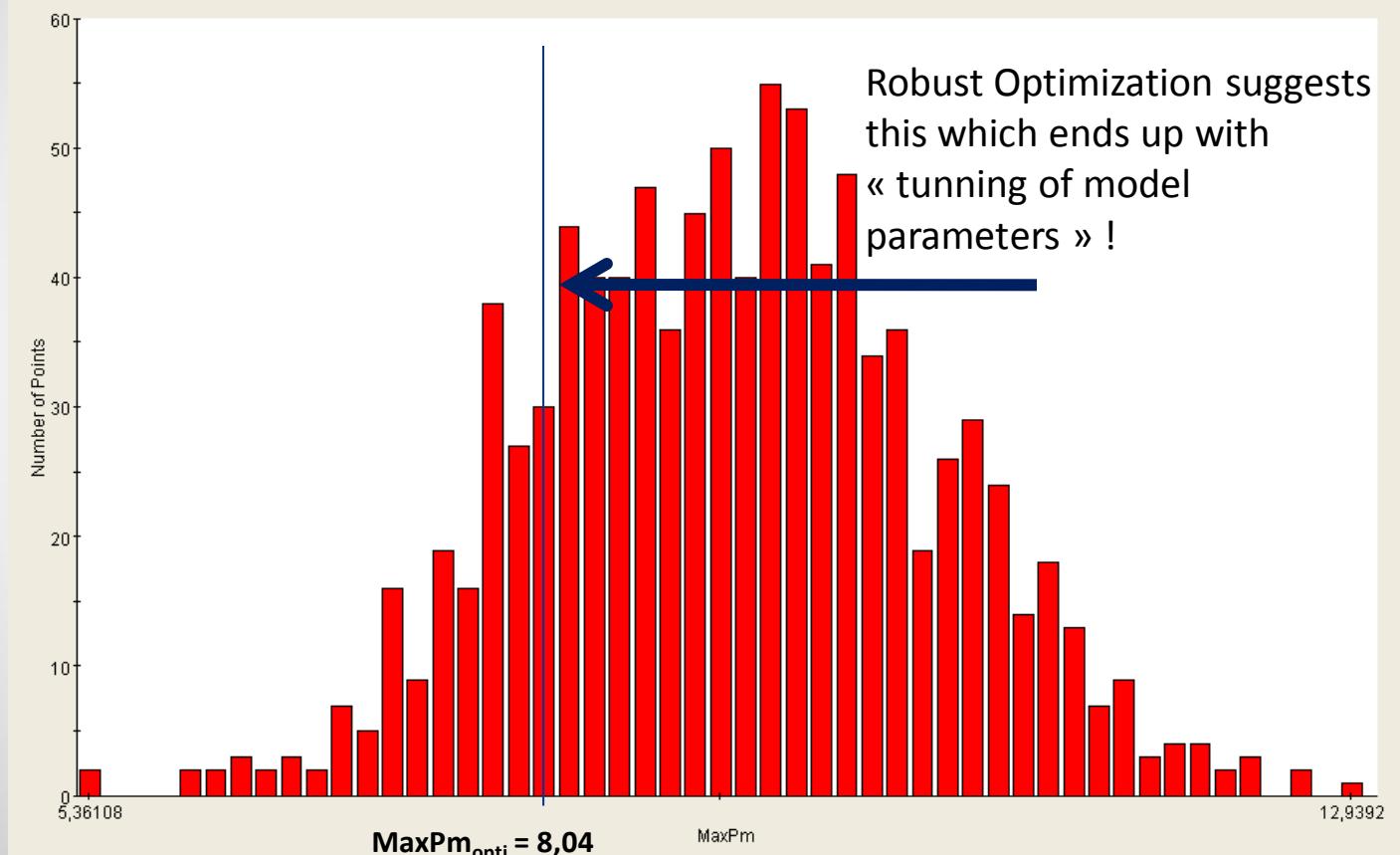
| | | |
|---|--|--------------------------|
| ■ $\alpha_{\text{nominal}} = 0.0^\circ$ | $0.0^\circ < \alpha < 1,74^\circ$ | (\approx slope of 3%) |
| ■ $\text{Masse}_{\text{nominal}} = 31,9 \text{ kg}$ | $29,8 \text{ kg} < \text{Masse} < 34,0 \text{ kg}$ | => +/- 2kg |
| ■ $\theta_{\text{nominal}} = 83,72^\circ$ | $83,706^\circ < \theta < 83,734^\circ$ | => +/- 0,02° |
| ■ $Xg_{\text{nominal}} = 0,73909 \text{ m}$ | $0,734 \text{ m} < Xg < 0,744 \text{ m}$ | => +/- 5mm |
| ■ $Zg_{\text{nominal}} = 1,26679 \text{ m}$ | $1,264 \text{ m} < Zg < 1,269 \text{ m}$ | => +/- 3mm |
| ■ $tm_{\text{nominal}} = 7,08 \text{ s}$ | $7,01 \text{ s} < tm < 7,15$ | => +/- 0,07s |

- 1001 points



Monte Carlo based dispersion

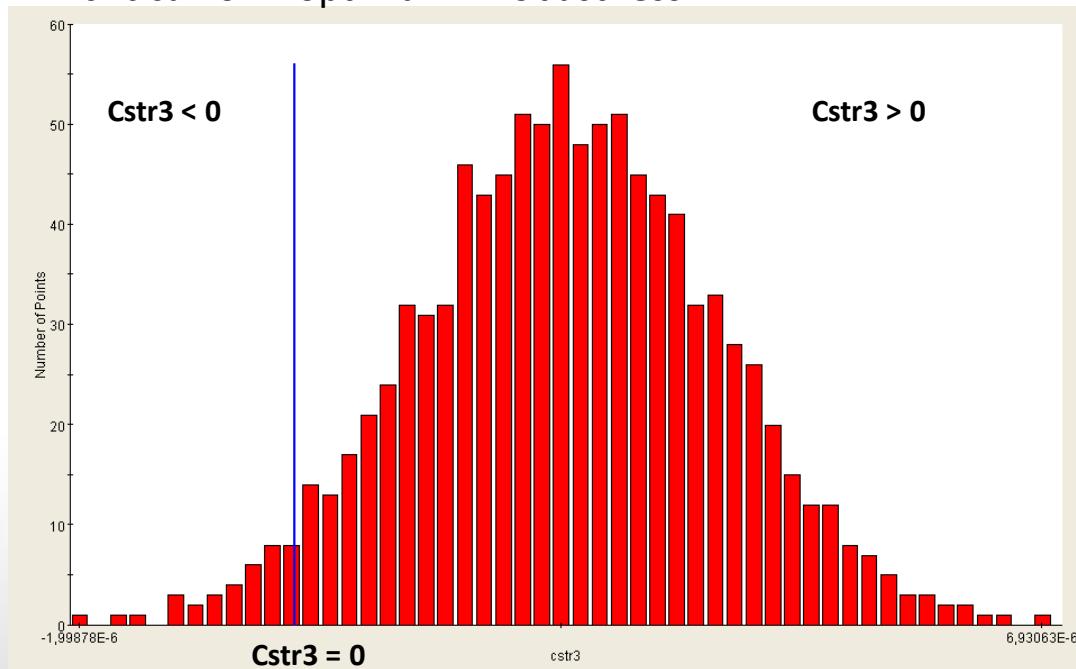
- Motor power variation (970 points / 1001 satisfy constraints)



Analyse Monte Carlo

- Constraint satisfaction

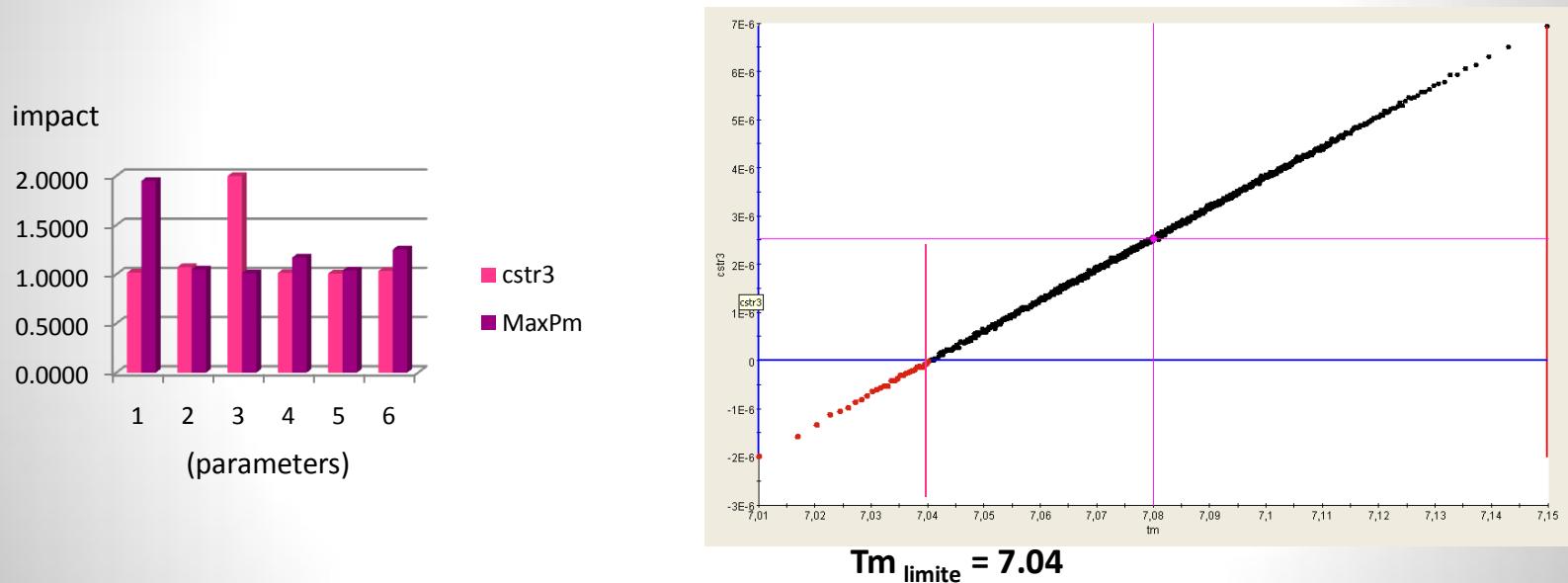
- cstr0 : **100%**
- cstr1 : **100%**
- cstr2 : **100%**
- cstr4 : **100%**
- cstr3 : **97%** => critical for « optimum » robustness



Conclusion (results)

We observe:

- Constraint cstr3 is violated due to tm



- Dispersions of MaxPm are due to Masse

From stats to robustness?

- Is this true?
- Can we say anything more?

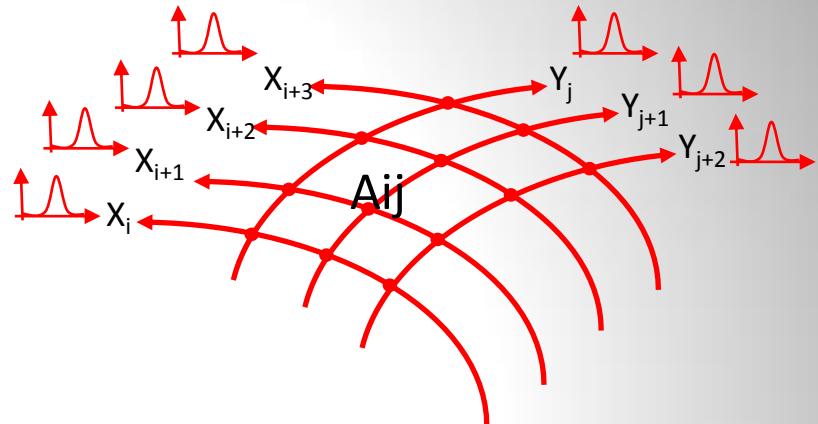


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Robustness indicators (CADLM)

- Definition:

- Robustness is a measure of “surprise” or “non-“Gaussian” behaviour of the system



Let R define the robustness of the system defined as $\Rightarrow 1/R = \text{Fragility}$ Where system fragility is a product (combination) of system **Complexity** x **Uncertainty**

In its most simple manifestation **complexity is an indicator representing system topology (and cross-correlation).**

Each system parameter **A** includes its uncertainty as well as its impact on the whole system. Identification of these relations allows us to establish **a complexity map of the system which leads to system « weakest elements »**

In general **entropy based complexity indicators are very good candidates**. However, any other (simplified indicator could already provide a first insight into the problem).

A simple definition of fragility

- Uncertainty of each parameter/response (around optimum) λ_j may be defined as:

$$\lambda_j = 2 - \frac{Y_{j-opti}}{Y_{j-opti} + \|Y_{j-opti} - Y_{j-moy}\| + Y_{j-max} - Y_{j-min}}$$

- Complexity contribution of **each parameter** may be defined as a function of

- α_1 -> parameter correlation with each response
- α_2 -> parameter own uncertainty ($=\lambda_i$)
- α_3 -> Parameter cross-correlation with other parameters

Where each one of the above may be obtained via C_{xy} = **absolute value of Bravais-Pearson coefficient :**

$$r_p = \frac{\sigma_{xy}}{\sigma_x \sigma_y}$$

σ_{xy} = covariance between x et y
 σ_x et σ_y = standard deviation of x and y

Robustness analysis

- System correlation matrix

| | Xi | | | | | | | Yj | | | | | |
|------------------------|-------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Matrice de corrélation | Masse | Theta | tm | Xg | Zg | Alpha | cstr0 | cstr1 | cstr2 | cstr3 | cstr4 | MaxPm | |
| Xi | Masse | 2 | 1.0402 | 1.0183 | 1.0077 | 1.0601 | 1.0067 | 1.0000 | 1.0399 | 1.0000 | 1.0173 | 1.0000 | 1.9497 |
| | Theta | 1.0402 | 2 | 1.0555 | 1.0527 | 1.0197 | 1.0048 | 1.0000 | 1.9996 | 1.0000 | 1.0742 | 1.0000 | 1.0489 |
| | tm | 1.0183 | 1.0555 | 2 | 1.0151 | 1.0079 | 1.0335 | 1.0000 | 1.0561 | 1.0000 | 1.9998 | 1.0000 | 1.0113 |
| | Xg | 1.0077 | 1.0527 | 1.0151 | 2 | 1.0100 | 1.0132 | 1.0000 | 1.0537 | 1.0000 | 1.0142 | 1.0000 | 1.1714 |
| | Zg | 1.0601 | 1.0197 | 1.0079 | 1.0100 | 2 | 1.0624 | 1.0000 | 1.0196 | 1.0000 | 1.0082 | 1.0000 | 1.0388 |
| | Alpha | 1.0067 | 1.0048 | 1.0335 | 1.0132 | 1.0624 | 2 | 1.0000 | 1.0045 | 1.0000 | 1.0336 | 1.0000 | 1.2530 |
| Yj | cstr0 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 2 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 |
| | cstr1 | 1.0399 | 1.9996 | 1.0561 | 1.0537 | 1.0196 | 1.0045 | 1.0000 | 2 | 1.0000 | 1.0747 | 1.0000 | 1.0488 |
| | cstr2 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 2 | 1.0000 | 1.0000 | 1.0000 |
| | cstr3 | 1.0173 | 1.0742 | 1.9998 | 1.0142 | 1.0082 | 1.0336 | 1.0000 | 1.0747 | 1.0000 | 2 | 1.0000 | 1.0102 |
| | cstr4 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 2 | 1.0000 | 1.0000 |
| | MaxPm | 1.9497 | 1.0489 | 1.0113 | 1.1714 | 1.0388 | 1.2530 | 1.0000 | 1.0488 | 1.0000 | 1.0102 | 1.0000 | 2 |

each value is a measure of coefficient of Bravais-Pearson.

Robustness analysis

- Parameter/response correlations

| $\alpha_1 = C_{ij}$ | Masse | Theta | tm | Xg | Zg | Alpha |
|---------------------|--------|--------|--------|--------|--------|--------|
| cstr0 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 |
| cstr1 | 1.0399 | 1.9996 | 1.0561 | 1.0537 | 1.0196 | 1.0045 |
| cstr2 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 |
| cstr3 | 1.0173 | 1.0742 | 1.9998 | 1.0142 | 1.0082 | 1.0336 |
| cstr4 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 | 1.0000 |
| MaxPm | 1.9497 | 1.0489 | 1.0113 | 1.1714 | 1.0388 | 1.2530 |

- Parameter uncertainty measure

| α_2 | Masse | Theta | tm | Xg | Zg | Alpha |
|-------------|--------|--------|--------|--------|--------|--------|
| λi | 1.1163 | 1.0003 | 1.0194 | 1.0130 | 1.0033 | 1.6814 |

- Vecteur de corrélation de chaque variable avec les autres

| | Masse | Theta | tm | Xg | Zg | Alpha |
|------------|--------|--------|--------|--------|--------|--------|
| α_3 | 1.0266 | 1.0346 | 1.0261 | 1.0197 | 1.0320 | 1.0241 |

Robustness analysis

- Parameter complexity contribution

Ai

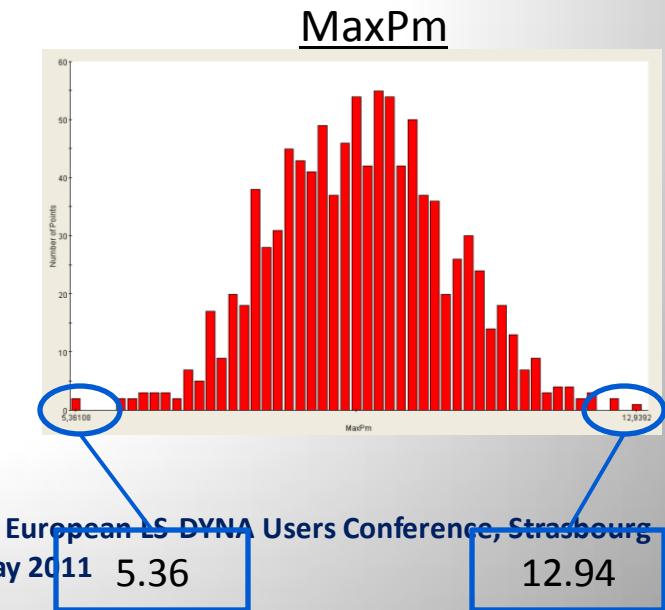
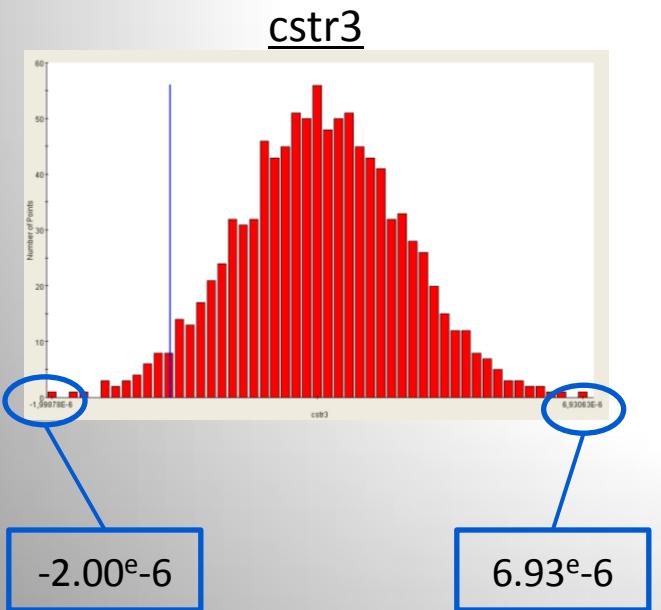
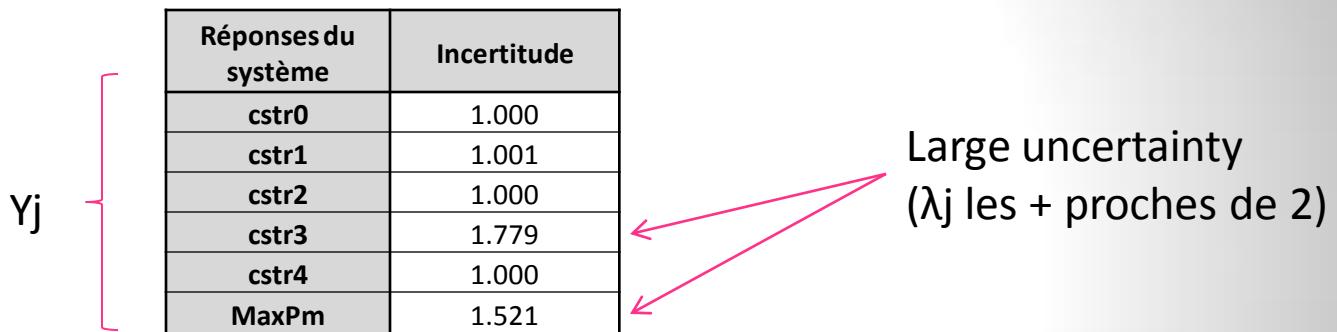
Yj

| Matrice de complexité | cstr0 | cstr1 | cstr2 | cstr3 | cstr4 | MaxPm |
|-----------------------|--------|--------|--------|--------|--------|--------|
| Masse | 1.0476 | 1.0609 | 1.0476 | 1.0534 | 1.0476 | 1.3642 |
| Theta | 1.0116 | 1.3448 | 1.0116 | 1.0364 | 1.0116 | 1.0279 |
| tm | 1.0151 | 1.0338 | 1.0151 | 1.3484 | 1.0151 | 1.0189 |
| Xg | 1.0109 | 1.0288 | 1.0109 | 1.0157 | 1.0109 | 1.0680 |
| Zg | 1.0118 | 1.0183 | 1.0118 | 1.0145 | 1.0118 | 1.0247 |
| Alpha | 1.2352 | 1.2367 | 1.2352 | 1.2464 | 1.2352 | 1.3195 |

- $C_{ij} = 1$ => low uncertainty or low correlation with response or other parameters
- $C_{ij} = 2$ => large uncertainty / strong correlation with response or other parameters

Robustness analysis

- System response uncertainty



Robustness analysis

- Impact factor (influence) of parameters on system fragility

| Vehicle/environment parameters | 0 < Fragility < 1 |
|--------------------------------|-------------------|
| Masse | 0.359 |
| Theta | 0.298 |
| tm | 0.338 |
| Xg | 0.249 |
| Zg | 0.236 |
| Alpha | 0.528 |

Xi {

Alpha is the most influent parameter (since its influence is not symmetric therefore large uncertainty)

Masse follows since MaxPm strongly dependent on it paramètre et MaxPm a une incertitude importante

tm est le troisième plus influent car cstr3 est quasi corrélé qu'avec tm et cstr3 a une incertitude importante

Conclusion

AVANTAGES

- Much more practical and less iterations than robust optimization (no specific tools required)
- Complexity based robust analysis is superior since it provide information on uncertainty and topology of the system
- Only MC like analysis, no approximation methods (DOE or RSM, FORM, SORM, etc.)
- Allows for definition of easily measurable real-time (static or dynamic) system complexity indicators
- Simple implementation uses Bayesian statistics

INCONVENIENTS

- needs distinguish X and A
- needs good knowledge of A (usage, vehicle, environment)
- Full implementation needs introduction of entropy based indicators (information content, etc.)