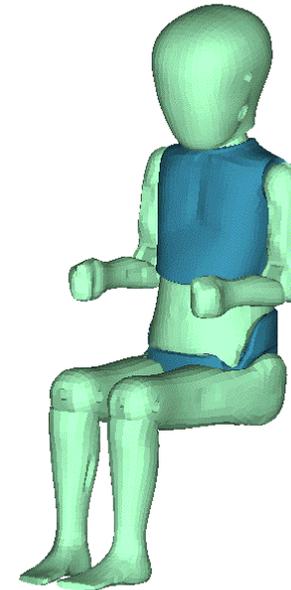


Content:

- Motivation and targets for the development of the P-Dummies (P1.5 and P3.0)
- Planned Project workflow
 - Geometry scan
 - CAD data creation
 - Mesh creation
 - Model assembling and input data
 - Validation simulations
- Status quo and time schedule for the project



Motivation:

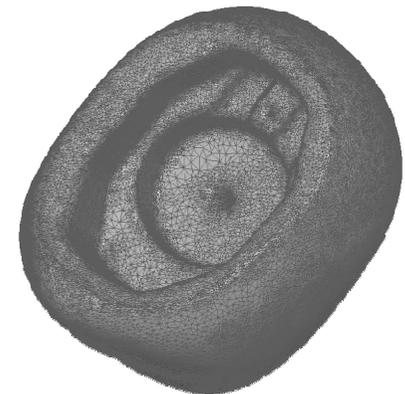
- Due to requests from child seat developers a project is launched
- Euro NCAP is using P1.5 and P3 on the rear seat
- The development of the Q-Dummy series is still in progress and the replacement of the P-Dummies by the Q-Dummies seems to be delayed

Targets for the model development:

- The models should be developed in a very short time window
- The costs for the model should be moderate
- Mass validated model
- No material tests should be done, if possible
- Only similar material data of other dummies are used
- The calibration test of the manual should be fulfilled
 - Joint stiffness adjustment
 - Static neck and lumbar spine test

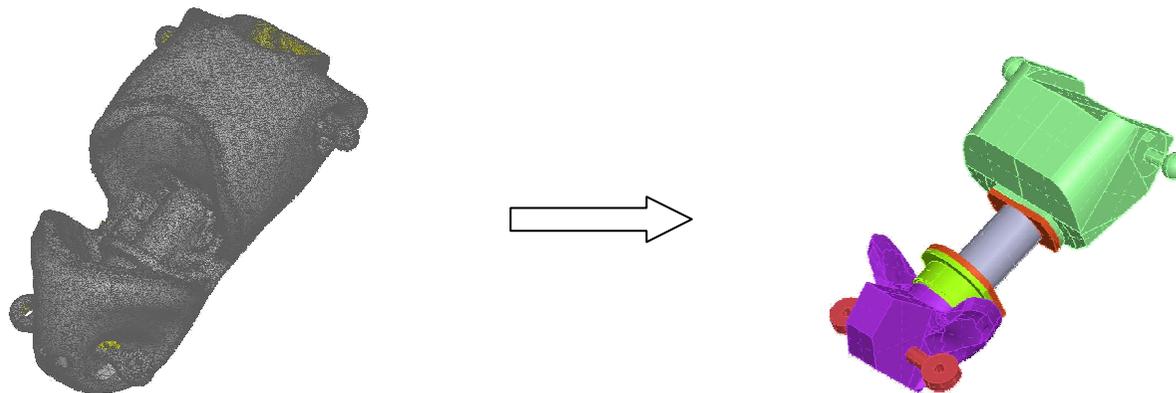
Workflow – Geometry scan:

- The geometry creation is done by laser scanning
- The models were disassembled to a reasonable extend
- Scanned components:
 - Head
 - Neck
 - Neck load cell
 - Torso
 - Lumbar spine
 - Pelvis
 - Arms/Legs



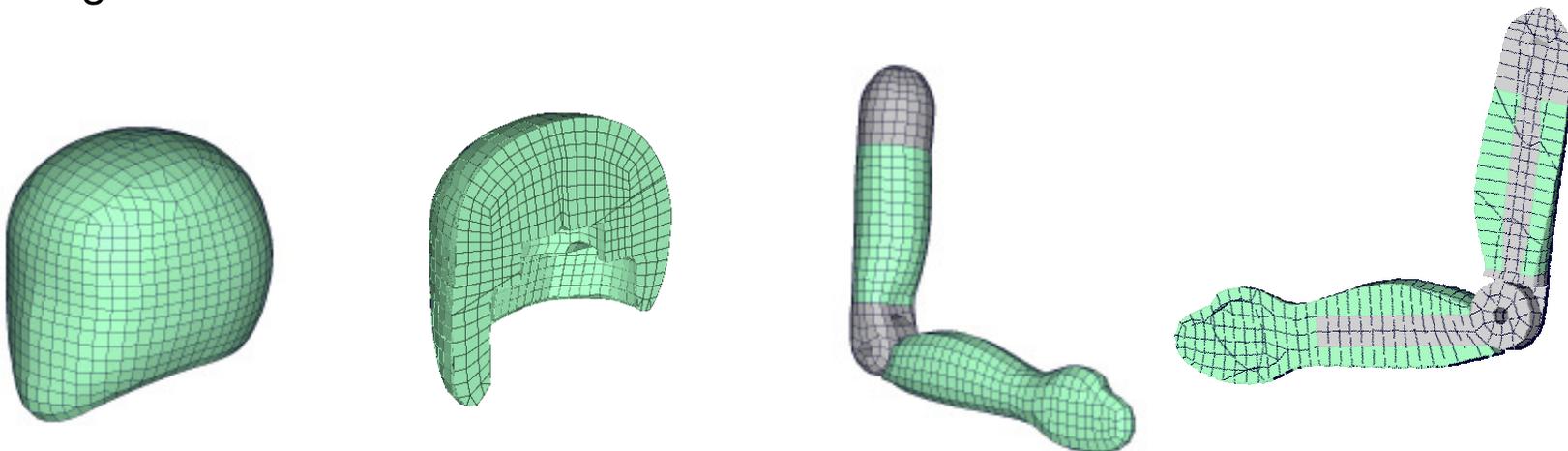
Workflow – CAD data creation:

- Target is not to get complete CAD data set of the models
- The step from STL data to meshed parts should be very short
- Important surfaces are joint together for meshing
- Highly concave sections or geometry are added by hand (ANSA, Hypermesh)
- Thus design of a few contours is not based on approximated data



Workflow – Mesh creation:

- The single components will be meshed by using a element length of 5-8mm
- All parts are meshed by solid elements covered with contact shells if needed
- The time step size will approximately be 1.0E-3 ms without mass scaling



Workflow – Model assembling and input data:

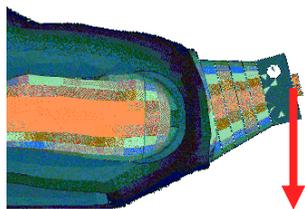
- The position of the single components are adjusted only for the FE-Model
- All joints will be modeled in the dummy and a tree-file for positioning is included
- Bones and inner plastic parts will be rigid
- For rubber and foam materials similar material of other models should be used
- Instrumentation like it is described in the manual

Workflow – Planned validation simulations:

- In a first step the calibration definitions of the manual are used to adjust the first behavior of the models
 - Joint stiffness under gravity load



- Bending of neck and lumbar spine under gravity load



Status quo and time schedule for P3 Model:

- Geometry scan → **finished**
- Weighing of components → **finished**
- Geometry generation and meshing → **finished**
- Model assembling → **finished**
- Including calibration information → **finished**
- Stability check and documentation → **in progress**

All additional offered tests are welcome to enhance the model quality!

The P1.5 Model will follow after finishing P3 Model and depending on customer interest.